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AB - J09038922 The method uses two different types of block materials (A, B) supplied to a pair supply hoppers (1, 2) individually. Both the supply hoppers have an exit part (1a, 2a) of funnel state, individually. A feed belt conveyor (3) is positioned back and forth at the lower side of the exit parts. The feed belt conveyor transports the block materials drawn out from the exit parts.

- The block materials fall on a receiving hopper (5) of a metal box (4) from the conveyor and mixed appropriately. The mixed block material is shifted to a block moulding machine (8) through the metal box. The mixed block material is filled in a block formwork part (9). A mixing state block body is formed by a vibrator (13) and an elevation stand (12) by pressure application.

- ADVANTAGE - Makes decorative block body with colour combination with antique divided cross section. Simplifies process by simplified structure of appts. Offers suitable method for mass production.

- (Dwg.1/4)

IW - CONCRETE BLOCK SPOT PATTERN FORMING METHOD CONSTRUCTION MOULD MACHINE VIBRATION PRESSURE APPLY FORMING MIX STATE BLOCK BODY PREDETERMINED WIDTH

IKW - CONCRETE BLOCK SPOT PATTERN FORMING METHOD CONSTRUCTION MOULD MACHINE VIBRATION PRESSURE APPLY FORMING MIX STATE BLOCK BODY PREDETERMINED WIDTH

NC - 001

OPD - 1995-07-27

ORD - 1997-02-10

PAW - (KEIK-N) KEI KK

Tl - Concrete block with spotted pattern forming method used for construction - by using moulding machine with vibrator for pressure application and forming mixing state block body for predetermined width

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